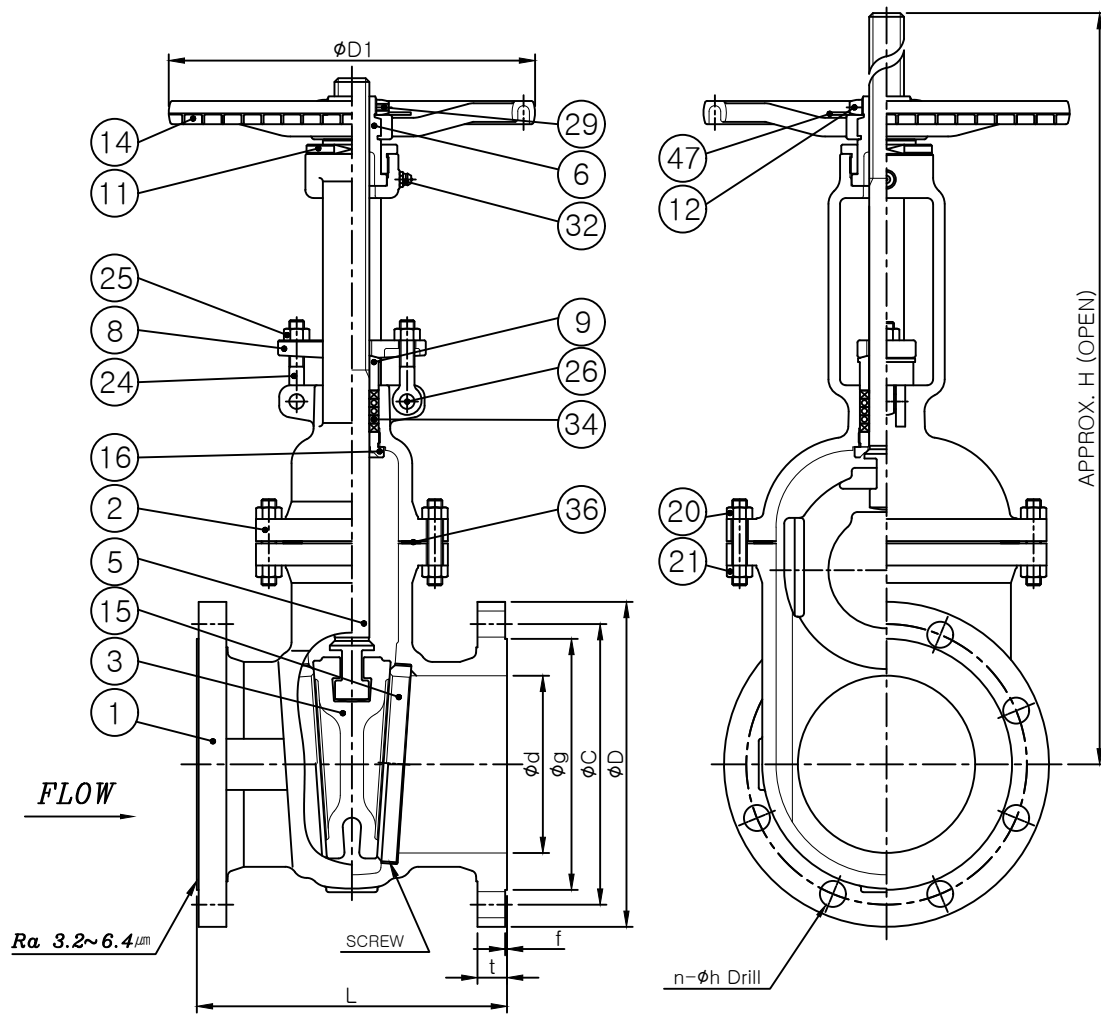




BODY SEAT SURFACE		304		
WEDGE SEAT SURFACE		304		
BILL OF MATERIALS				
NO	PART NAME	Q'TY	MATERIAL	REMARK
1	BODY	1	SCS13	
2	BONNET	1	SCS13	
3	DISC	1	SSC13	
5	STEM	1	STS304	
6	YOKE SLEEVE	1	BRONZE	
8	GLAND FLANGE	1	STS304	
9	PACKING GLAND	1	STS304	
11	SLEEVE NUT	1	STS304	
12	WHEEL NUT	1	STS304	
14	HAND WHEEL	1	GCD450	
15	BODY SEAT RING	2	SSC13 / STS304	
16	BACK SEAT RING	1	STS304	
20	BONNET BOLT	1SET	STS304	
21	BONNET NUT	1SET	STS304	
24	HINGE BOLT	2	STS304	
25	HINGE NUT	2	STS304	
26	HINGE PIN	2	STS304	
29	SET SCREW	1	SS304	
32	NIPPLE	1	STEEL+Cr.	
34	PACKING	1SET	GRAPHITE	
36	GASKET	1	GRAPHITE	

DESIGN STANDARD		KS B 2361	
FACE-TO-FACE DIMENSION		KS B 2306	
END FLANGE DIMENSION		KS B 1511	
HYDROSTATIC TEST	KS B 2304	SHELL	15kg /cm ² g
		BACK SEAT	11kg /cm ² g
		SEAT	N / A
AIR TEST		SEAT	6kg /cm ² g

△					
△					
△	23.10.05	FOR APPROVAL	B.J.KIM	B.J.KIM	B.G.CHO
NO	DATE	DESCRIPTION	DRWN	CHKD	APPD

 WONKWANG VALVE CO.,LTD.					
395, MIEUMSANDAN-RO, GANGSEO-GU, BUSAN, KOREA					
TITLE					
Cast Stainless Steel GATE Valve					
KS 10K, OS&Y, B.B, RF, Handwheel Type					
SCALE	UNIT	SHEET No.	DRAWING No.	REV.	
N / S	mm	1 / 1	WK-GT-18	0	

SIZE (A)	L	H	D1	FLANGED ENDS DIMENSIONS							Q'TY
				d	D	C	g	t	f	n-Øh	
100	229.0	630.0	260.0	100.0	210.0	175.0	151.0	18.0	2.0	8-19.0	